

ASSEMBLY OF MULTIPLE SECTION FLAGPOLES

CAUTION: Prior to performing these steps, make sure the halyard assembly is not attached to the pole or that any internal cable or rope is not in the shaft. The cable or rope may get caught in the joint while assembling the shaft and prevent the shaft from going together. This will damage the cable or rope and may also damage the joint.

1. Lay the sections of the flagpoles on sturdy horses or blocks of wood so the ground will not damage the finish of the shafts.
2. Position the two sections of the flagpoles so that the lower field joint is aligned and ready to go into the top section of the flagpole.

CAUTION: The field joint has been marked with identifying pole numbers, arrows or twin dots. Orient the pole with the pole numbers, arrows or dots so they line up together and be sure the pole numbers match.

CAUTION: If numbers do not match *** STOP *** call factory at once!

3. Clean any dirt, rock, metal shavings and burrs from the inside of the bottom portion of the upper female section of the flagpole shaft and the outside of the top portion of the male section of the flagpole shaft.
4. Ram the two sections together as far as possible by hand, making sure the pole numbers, arrows or dots stay lined-up with each other.
5. This operation may require a sledgehammer to drive the two sections together to within 1/16" of the joint. Always use a wooden protector between the hammer and the ends of the pole. The pole being aluminum can be damaged easily.

CAUTION: Never drive the sections tight together.

6. You are now ready to attach the flagpole components to your assembled shaft. See the instructions sheet for the assembly of your flagpole.